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To our customers

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**TROGAMID® CX7323 NATURAL****Food Contact Status in the EU (Regulation (EU) No 10/2011<sup>1)</sup>,  
Regulation (EC) No 1935/2004<sup>2)</sup>) and in the USA (FDA)<sup>3)</sup>**

Dear Sir or Madam,

TROGAMID® CX7323 NATURAL is listed with respect to its monomers in the Regulation (EU) No 10/2011<sup>1)</sup>. These monomers may be used in the manufacture of plastic materials and articles intended to come into contact with food in the European Union according to Regulation (EU) No 10/2011<sup>1)</sup> implementing the Regulation (EC) No 1935/2004<sup>2)</sup> for plastics.

However, the final product has to meet the following restriction with respect to the specific migration limit (SML):

SML = 0.05 mg/kg of bis(4-aminocyclohexyl)methane  
(FCM substance No 429; CAS-no. 1761-71-3).

TROGAMID® CX7323 NATURAL as a base polymer may be used according to our Food Contact Notification FCN-no. 1895 in the production of repeat-use food-contact articles, except for use in contact with infant formula and human milk.

**Limitations/Specifications:**

The article may contact all types of food at temperatures up to 100°C for a maximum of 120 minutes. The Food Contact Substance is not for use in contact with infant formula and human milk.

There are restrictions in each of the regulations that must be taken into account by TROGAMID® CX7323 NATURAL users. Users must review all applicable regulations and restrictions to assure compliance.

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Yours faithfully

Evonik Resource Efficiency GmbH

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*i. A. U. Gerigk*  
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Finished food contact materials or articles containing this product as a component, need to comply inter alia with Overall Migration Limit (OML) requirements – as specified in EU-Regulation 10/2011. Verification of compliance with migration limits (OML and SML) should be carried out in accordance with the rules laid down there. We would like to point out that it is in the sole responsibility of the manufacturer of the final material or article to assure the compliance with the OML/SML requirements under actual and foreseeable conditions of use, and to check it on a regular basis. The manufacturer of food contact materials or articles, containing this product as a component, must in particular ascertain that these finished materials or articles meet the general regulatory requirement that they do not endanger human health, or bring about an unacceptable change in the composition of the food or deterioration in the organoleptic characteristics thereof.

This information and all further technical advice are based on our present knowledge and experience. However, it implies no liability or other legal responsibility on our part, including with regard to existing third party intellectual property rights, especially patent rights. In particular, no warranty, whether express or implied, or guarantee of product properties in the legal sense is intended or implied. We reserve the right to make any changes according to technological progress or further developments. The customer is not released from the obligation to conduct careful inspection and testing of incoming goods. Performance of the product described herein should be verified by testing, which should be carried out only by qualified experts in the sole responsibility of a customer. Reference to trade names used by other companies is neither a recommendation, nor does it imply that similar products could not be used.

1) Commission Regulation (EU) No 10/2011 of 14 January 2011 on plastic materials and articles intended to come into contact with food and its amendments.

2) Regulation (EC) No 1935/2004 of the European Parliament and of the Council of 27 October 2004 on materials and articles intended to come into contact with food.

3) Food and Drug Administration, Code of Federal Regulation, 21 and Inventory of Effective Food Contact Substance (FCS) Notifications.